Previous references.

Prisons 66-08 B 1910 April 1911.-
1-5

Pris 16-11/1-2/7 (Prisons)
Later references. May: 1911.

Pris 52-11-17

Pris 17-13.

Pris 59-16 (B 1-9)

File No. 10-11

Serial Nos. 3-4

GENERAL AND REVENUE SECRETARIAT.

Serial Nos. 3 4

Part B. for May 1912

SUBJECT.

Khaky weaving industry in the Bangalore Central jail.

3, From Hon. Sy of Prisons -
No: 71/17-06 dt 29-1-12
Submits proposals for starting the industry

4) To 1) - Do -
2) The Chief Engineer -
3) The Comptroller & Govt -
No: J 3221-3
8/4/5th/12

Sanction the construction of a shed, purchase of plant etc & the employment of some convicts in the

G. R. S. 58

Proceedings
- in Text -

G.R.S. 11] 1911

GENERAL AND REVENUE SECRETARIAT.

(Prisons)

NOTES.

File No. 10-11

FILE HEADING.

Khaki Weaving industry in the Bangalore Central Jail.

From

- - The Offg. IG. of Prisons

No. 91/17-06 Dated 29th Jan 1911 Received 30th Jan 1911

Diary No. 1929 | Enclos. 6 Spare Copies. — | Serial No. 3

BRIEF ABSTRACT OF LETTER.

Submits proposals for starting the industry and also plans & estimates for constructing a shed for the purpose in the Bangalore Central Jail.

NOTES AND ORDERS.

1 After considering various proposals for utilising convict labour to the best advantage, Govt. in their order No. 2971-3/Pris 66-08-5 dy 8th April 1910 approved the starting of the Khaki weaving industry in the Bangalore Central jail. In reviewing the administration reports of

para 4 of the G.O.

NOTES—First Sheet.

GPB—30,000—12-8-11

G. R. S. 12]
General and Revenue Secretariat.

Prisons File No. 10 of 19 11

Serial No.

C.P. no 226-37
Pris 55-10-5
dy 15-July 1911

I

of Jails & Lock-ups in July last the attention of the I.G. was drawn to the question.

2 The proposals now placed before Govt. for consideration may be divided into three parts I. Construction of a building II. Purchase of machinery and materials III Establishment

3 I. Construction of a building.

A Shed to accommodate 48 looms has been designed and the cost is estimated at Rs 15,522/- It is stated that the provision made in the draft budget of the P.W.D for the current year was disallowed by Govt on the ground that provision was made in the Civil estimates but as remarked by the I.G. no such provision is made. The I.G. states that the order for tools and plant cannot be booked before the building is at least half ready. If the building is to be constructed during the current official year a fresh grant will become necessary.

4 II. Machinery and materials.

It is proposed to start the industry with 30 looms. In addition to these, two twisting machines, two warping machines, two looms with automatic picking and a dye-tank are also considered necessary. The cost of

NOTE—Contn. sheet.

GPB—50,00 i—12-6-10

Serial No.

of these will be Rs 3,312/- Raw materials like yarn, dye-stuffs and chemicals will cost about Rs 12,790.

§ III. Establishment.

The entertainment of a foreman on Rs 50/- p.m and an asst foreman on Rs 30/- p.m. is considered necessary.

6. In addition to the above two other alternative proposals are made by the DG. regarding the process of dyeing. One is to depute the weaving instructor of the Jail to Bombay and Ludhiana to learn the art and the other is to import an expert from Bombay to train some persons in the jail. The former will cost Rs 278 & the latter Rs 58/-

The financial effect of the whole scheme is shown below:-

Initial cost.

Buildings	Rs 15,522.
Tools and plant.	3,312
Raw materials.	12,790
	31,624

Add also Rs 278 or Rs 58/- according as the jail weaving instructor is sent or an expert is brought over from Bombay. — 278 or 58

Total initial cost Rs 31,902 or 31,682

Recurring Charges.

Establishment 960

Raw materials 14,00

With

GPB—50,000—12-8-10

G. R. S. 12]
General and Revenue Secretariat.

Parson File No. 10 of 19 11

Serial No.

8 With the quantity of raw materials proposed to be purchased 40,000 yds of Mark I Khaki + 10,000 yds of mark II Khaki is expected to be turned out.

Subd. A.S.64 SW(11)
5/12/1912

9 It is clear from the Ig's letter that nothing Could be done unless the building is ready. This Costs Rs 16000/- ready. Adding the price of the looms, raw material &c the total initial Cost comes to abnt Rs 31,000/-. A detailed Estimate and a plan of the Shed proposed to be Erected have been Subd for Sanction of Govt.

10 [But of Even more immediate importance is the installation of machinery in the Central Jail for the manufacture and Stamping of weights and measures. This does not seem to have made much progress]

6/2/12

Sec'y. H.F. 1912 & Decem

Note—Contn. sheet.

GPB—50,000—12-8-10

10/2/12

H. S. 12]
General and Revenue Secretariat.

File No. 10 of 1911

Serial No. 12

As a first practical step in the direction of starting new industries in the State, the scheme of Kaki weaving industry in the Bangalore Central jail may be sanctioned we have the raw material ready to hand from the local Cotton Spinning mill The demand for Kaki cloth for Government departments is of a perennial kind The industry is sure to prove remunerative The jail labor will be turned to profitable account by a paying industry of this kind The scheme has been carefully threshed out by Dr Achyutha Rao who made a special study of it with a view to introducing it in our jails

13 I would strongly recommend that the scheme be sanctioned and that the P W D be authorized to erect the necessary buildings at once

15862
12-2-11

14 Scheme no 6 of 1910-11 —
But enquiry for Stamping

G. R. S. 12]
General and Revenue Secretariat.

File No. 10 of 19 11

Serial No.

Weights & measures Up of such importance & should be preferred keeping the matter pending

25/2/12

15 What about the last file?

27/2

27/2

Submitted

16 The Chief Engineer has been asked to expedite the installation of the necessary machinery in the Central jail and to also to get the standard "original" and "duplicate" 'seer' weight and measure manufactured. The Chief Engineer has since replied that Mr K. Srinivasa Iyengar has been ordered to proceed to Calcutta to inspect and acquaint himself with the machinery used in the manufacture of weights and measures and that on his return arrangements will be made to purchase and instal the necessary plant in the Central jail at ~~Mysore~~ Bangalore. [This has been separately submitted (vide Lgis 29-11)]

29/2/12 5/3/12

17 Put up draft on the new proposal

1/3/12

18 Done

1 This should have come up as a separate slip.

NOTE—Contn. sheet.

GPB—50,000—12-6-10

7-

G. R. S. 12]

General and Revenue Secretariat.

File No. 60 of 1911-

Serial No.

18 Draft put up. With regard to the alternative proposals made by the D.G. regarding the process of dyeing the cheaper of the two is adopted in the Draft. After approval the file will be sent to Branch II for remarks.

9/3/12

LR(11)

13/3/12

19 Draft may be sent to Bch II for remarks as well as for noting the direction about provision in the budget.

20 [Before the order issues it is desirable to see what progress has been made about the machinery for weights & measures. I believe the Engineer has visited Calcutta & returned. The Chief Engr may be asked for a rough estimate of the cost for provision being made in the budget.]

H Secs 8/9

29/3/12

To Branch II

(58)

30/3/12

Prisons to note to send and return if to Branch II

G 7 30/3

NOTE—Contn. sheet.

GPB—20,000—20-1-13

[G. R. S. 12]

General and Revenue Secretariat.

Pres File No. 10 of 1911-12

Serial No.

849

Subd

1 In the budget of ~~the~~ jails for 1912-13 provisionally accepted, there is a lump provision of Rs 16,000 for Khaka weaving industry.

2 The other items will be noted.

Hoo 86 Bln 19.
30.3.12 Secy)

Subd

3 The draft ~~maj~~ orda may come

SN(11)
3/4/12

3.4.12

Secy

4 Please send to Pres Secy to note rough cost of machinery for weights & measures.

CSB
3/4/12

5 Forwarded to the Secretary P.W.D. for favour of noting the rough cost of the machinery for weights & measures.

30

Narayanaswamy Ayyar

W.O. 849

NOTE—Contn. sheet.

GDB—20,000—20-1-12

G. R. (S.) [12]

General and Revenue Secretariat.

Pris File No. 10 of 1911

Serial No.

Imoffl No 50 dy 6/4/12
P. W. D

16 The Executive Engineer, Water Supply and Stores Division, is corresponding with some firms in England in regard to the exact price and class of machinery required for manufacturing weights and measures. As no quotations have been received by him yet, a sum of Rs 7,200, the amount of estimate already sanctioned by Government, may be provided in the Budget.

T. Rustomjee
Secretary to Government,
Public Works Department.

Bangalore,
25th April 1912.

III
27-4-12

27 The file may be sent to Sor II for noting the above. The draft in the file may perhaps require recast.

27/4/12

29
Take an extract Mention in measure weights file Read draft

27/4/12

extract given to Legislation Section when the file is returned worked up

Sec

2nd Cr.

etz

30

Draft appd by 2nd Cor 27/4/12

31 Issue

29/4/12

NOTE—Contn. sheet.

GBB—20,000—20-1-12

G. R. S. 12]

General and Revenue Secretariat. | Pris File No. 10 of 1911

Serial No.	
4	To the D.G. of of Prisons, Chief Engineer, & Comptroller no J 3221-3 dy 4th May 1912 Sanctions the construction of a shed and the purchase of plant & raw material necessary for starting the industry.

NOTE—Contn. sheet.

GPB—20,000—20-1-12

DIARY No. J.1929

1911-10 12

Secret. Prisons

No. 10-11

No. 3

No. 91 / 17-9 Encs: 6

Office of the Inspr.-Genl. of Prisons in Mysore, Prisons.

Dated Bangalore, 29 January 1912.

From

P.S.Achyuta Rao Esqr.,

Offg. Inspector-General of Prisons

in Mysore, Bangalore.

To

C.S.Balasundaram Iyer Esqr., B.A.,

Offg. Secretary to the Government of H.H.

the Maharaja of Mysore, Genl. & Rev. Deptts.

Sir,

With reference to Government Order No.J.2971-3/Pris.66-08-5 dated 8th April 1910, approving of the proposal to start the khaki weaving industry in the Bangalore Central Jail and directing that a report regarding the details of cost on account of building, plant and estabt. &c and other points connected therewith, may be submitted to Government for orders, I have the honor to report as under:—

2. The erection of the proposed khaki shed has not as yet been even started and the Chief Engineer has communicated in his letter No.10837 dated 24th November 1911 (copy enclosed for perusal) that the provision made in the current year's Public Works Draft Budget for the construction of the shed in question, was disallowed by Government on the ground that provision therefor viz, Rs.12,000/- has been made in the current year's Civil Budget. It will be seen from the Prisons Budget that no such provision has been made for the building and the amount of Rs.12,000/- so provided is for Jail Manufactures. The plans and estimate amounting to Rs.15,522/- returned from the Chief Engineer, are submitted herewith for favor of sanction of Government.

3. As for plant &c, it is reported that the following are most necessarily

From

The Insp.r-Gen.l of Prisons
in Mysore.

To

The Secy: to Govt.
- Genl & Rev. Depts.

Dated 29th January /12.

Despatched

Received

General No. 91

No. 17-07.

Enclosure No. 6.

Submits a report,
details of cost on account
of building, plants & estt. &c.
and other points connected
with the proposal of starting
the Khaki weaving industry
in the B.C. Jail.

GPB—4,000—17—3-11

necessarily required as a biginning:-

(1) Thirty looms with accessories.

(2) A dye-tank.

(3) Two twisting machines, 2 warping machines, 2 looms with automatic picking action &c.

(4) Raw materials such as yarn, dye stuffs & chemicals &c.

The cost of the 1st three items will amount to Rs.3312/- and of the 4th Rs.12,790/-.

4. The establishment that would be required is a foreman on Rs. 50/- and an Assistant foreman on Rs.30/- per mensem.

5. The Superintendent, Bangalore Central Jail, suggests that the weaving instructor of that Jail may be deputed to Bombay to study the industry at one or more of the mills thereat and also to Ludhiana for the purpose of studying the process of dyeing. On enquiry, the Manager of the Salvation Army Loom Factory, Ludhiana, has consented to train the Jail weaving instructor in the art of dyeing and khaki weaving, if he is sent to him for a period of 2 months. A fee of Rs.10/- per month will be charged by that Firm for this purpose. The travelling expenses and batta for the maintenance of the instructor at Ludhiana amounts to Rs.258/-. In case the man is permitted to stop at Bombay for a few days about 10 or 12 rupees extra will be required for his maintenance thereat. Messrs. Ostermayer & Co., of Bombay have also agreed to spare the services of an expert dyer at our disposal for a period of 6 days which will probably be required to train our men in the art of dyeing yarn. His travelling charges and other expenses would be about Rs.58/-.

6. It will thus be seen that an initial cost of about Rs. 31,682/- (if an expert dyer is sent for from Bombay) or Rs.31902/- (if the Jail weaving instructor is sent to Ludhiana) will have to be incurred to start the khaki weaving industry in the Jail with an additional recurring cost of Rs.80/- per mensem for the establishment to be entertained. The recurring annual cost or

account of raw materials such as yarn, dye stuffs and chemicals &c may amount to Rs.14,000/-. An estimate showing the details of cost on account of building, plant and tools &c required for starting the industry is also submitted herewith for perusal of Government.

7. The proposed 30 looms would probably produce 50,000 yards of khaki cloth annually which will satisfy the annual requirements of all Government Departments viz, Police, Excise, Jails, Lock-ups and Forest Departments using khaki cloth.

8. The necessary orders for plant, tools &c could only be placed with the firms when the building is ready or at any rate half ready.

9. I request therefore that you will be so good as to obtain early sanction of Government to the plan and estimate under reference and to instruct the Public Works Department to put the work in hand as early as practicable.

I have the honor to be,

Sir,

Your most obedient servant,

P. J. Anantakrishnan

Offg. Inspector-General of Prisons.

T.C.G.

Letter No.10837 Enc.4 dated the 24th November 1911, from the Chief Engineer of Mysore, Bangalore; to the Inspector-General of Prisons in Mysore, Bangalore.

-o-o-o-o-o-o-o-o-o-

Adverting to Government Proceedings No. J.493-4/Iris.10-11-2 of the 7th August last, I have the honor to inform you that the provision that had been made in the current year's draft Public Works Budget for constructing a khaki weaving shed in the Central Jail at Bangalore, was disallowed by Government as necessary provision therefor, viz, Rs.12,000/- has been made in the current year's Civil Budget.

2. The estimate for the building which amounts to Rs.15,524/- and the plan are herewith forwarded with a request that the same may be submitted to Covernment in the General Department for sanction as required by para 5 of Government Order No. J.2971-3/ Pris. 66-08-5 of 8th April 1910.

-+++++++++++++++++++++++-

" C O P Y "

C. J. Chengappa

Offg. Inspector-General of Prisons.

T.C.G.

Estimate showing the initial cost &c. to be involved for starting Khaki weaving industry in the Bangalore Central Jail.

Serial No.	Particulars.	Details of items.	Amount			Total.		
		Initial Cost.						
I	Buildings.	Cost for the erection of a Khaki weaving shed as per estimate furnished by the P. W. D.	15,522	"	"	15,522	"	"
II	Plant.	(1) Cost of 30 looms with accessories as per estimate furnished by the Manager of the Salvation Army Loom Department, Ludhiana.	3000	"	"			
		(2) Cost of 2 twisting machines.	40	"	"			
		(3) Cost of 2 warping machines.	80	"	"			
		(4) Cost of 2 looms with automatic picking action for sale with Mr. Edward W. Potter of Kalimpong Bengal.	76	"	"			
		(5) Cost of Dye tank to be built into masonry and heatable by fire with wooden tank and bucket &c.	116	"	"	3312		
III	Raw materials.	(1) Cost of 12,140 lbs of Grey warp Rs: 7081-10-8						
		(2) Cost of 5110 lbs of Grey weft " 3060-10-10 required for 40,000 yards of No. I Khaki cloth.	10,142	5	6			

		(4)	cost of 1200 lbs of Grey weft. Rs: 725- ... for 10000 yards of No. VII Khaki cloth as per estimate furnished by the Agent of the Mysore Spinning & Manufacturing Co., Bangalore.	2132	11 4	
				12,275	10	
				in round figures		
				12,275		
		(5)	cost of Dye Stuffs as per estimate of Messrs. Ostermayer & Co., Bombay	400		
		(6)	cost of chemicals & Co ——— do ——— do ———	115		12,790
IV	Travelling expenses.	(1)	Travelling expenses for the expert Dyer to come over to Bangalore from Bombay	40		
		(2)	Batta for halt at Bangalore for 6 days at Rs: 3/: per diem.	18		58
			or			
		(1)	Travelling expenses to weaving Instructor of the Bangalore Central Jail if sent to Ludhiana to study the process of dyeing	278		278
			Total Rupees			
V	Establishmen		A foreman on Rs: 50/: per mensem.			
			An Assistant foreman on Rs: 30/: per mensem.			
			Recurring exps.			
			Raw materials such as yarn, dye stuffs & Co			
			Repairs to looms and establishment charges.	14000		

Office of the Inspector General
of Prisons in Mysore.

Bangalore 29th January 1912.

C. V. Achyutaraja
Offg: Inspector General of Prisons
in Mysore, Bangalore.

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2014

a

Communicated to Comptroller's memo no 7E4790 dt 9/10/12

b

G.R.S. 28.]

Prisons File No. 10-11

Serial No.

Diary No. of letter replied to

GENERAL AND REVENUE SECRETARIAT.
(Prisons)

, *the* 19

Date of issue 4-5-1912

Signed by M S Ayyangarya

Proceedings of the Government of His Highness the Maharaja of Mysore.

No J 2971-3/ Fi, 66-08-5 & 8-Ap 1910

READ-- 1. G.O. Sanctioning the Starting of the Khaki wearing industry in the C.P. Bangalore

2. Letter no 91/17-07 & 29th Jan 1912 from the Offg DG of Prisons submitting in Report detailed proposals for starting the Khaki wearing industry in the Bangalore Central Jail. [Hon Suite in Ex Camp]

ORDER THEREON.— No. J 3221-3. Ends

The estimate for the construction of a shed to accommodate 48 looms at a cost of Rs 15,522 is sanctioned. The necessary funds should be provided by the P.W.D. and the

over Chief

SUBJECT.

GPB—10,000—19-4-10

Chief Engineer is requested to take the work in hand as early as ~~possible~~ practicable.

The purchase of tools and plant and raw materials as detailed in the margin at a total cost of Rs 16,102 is sanctioned.

With regard to the process of dyeing the D.I. has placed two proposals before Govt. One is to depute the weaving instructor of the Bangalore Central Jail to Ludiana to learn the process and the other to import an expert from Bombay to train some man in the jail in the art and the latter proposal is sanctioned at a cost of Rs 278/- + the ~~pay~~ allowance of a foreman on Rs 50/- per mensem + of an asst foreman on Rs 30/- per mensem is also sanctioned.

Due provision will be made in the next year's budget for these purposes.

30 looms with accessories — Rs 3000
2 Twisting machines — Rs 40
2 Warping machines — Rs 80
2 looms with automatic picking action — Rs 76.
Dye tank to be built into masonry — Rs 116
Rs 3,312

Yarn Rs 12,275
Dye Stuffs 400
Chemicals 115
Total Rs 12,790

Grand Total 16,102

9/3/12

9/3/12

9/3/12

For Offg Secy

8

G.R.S. 27]

GENERAL AND REVENUE SECRETARIAT.

(Continuation Sheet draft form.)

~~D&C K-64~~
9/25/12

To

The Chief Engineer with the plans & estimate.
The D.G. of Pensions
The Comptroller to Govt
Copy to Por II through Por II